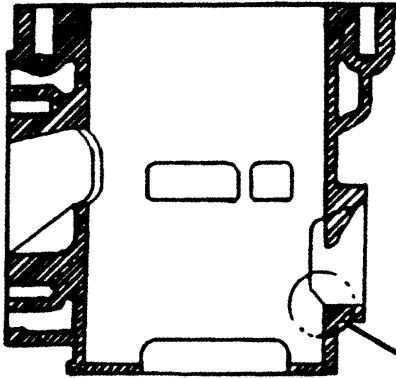
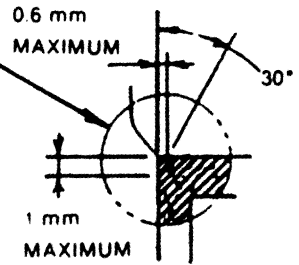


Appendix—Port Chamfering



SPECIFICATION FOR PORT CHAMFERING

FOR ALL INTAKE, EXHAUST,
AND TRANSFER PORTS



EXPLODED VIEW

PORT CHAMFERING